Why do I get the GUI login window?

The auth tool hasn't shipped with Qube since v5.2, so this page is likely obsolete.

The approach in newer versions of Qube is to use WranglerView -> Admin -> Register Windows Password

See Service Mode Authentication: User vs Proxy for more information

In order for you to operate the Workers the "user" mode, each user will need to register their domain login and password with the Supervisor. That way, the Worker service can authenticate as the submitting user in order to execute the job. The GUI window you see comes up in order to make it a little easier for the user to perform this step.